

CONFIDENTIAL

C O P Y

6/15/57

ORIGINAL NO. 235979  
 DATE 2010  
 EXTENDED BY SAMC  
 REASON 32(3)

(WORK ORDER NO. 4

- PROPOSED INCREASE IN SCOPE)

50X1

cc:

Central Files

T. Bayston

50X1

DCG	<u>7</u>	REV DATE	<u>5 MAY 1957</u>	BY	<u>018373</u>
ORIG COMP	<u>035</u>	ORI	<u>56</u>	TYPE	<u>30</u>
ORIG CLASS	<u>A</u>	PAGES	<u>45</u>	REV SERIES	<u>C</u>
JUST	<u>22</u>	NEXT REV	<u>2010</u>	AUTH	HR 79-2

Engineering models of the units being constructed on [ ] have been submitted to the procuring agency for test and evaluation. The cognizant government project engineers have requested [ ] to suggest design changes to these units to improve their operation, reliability, human engineering aspects and appearance. 50X1

Attached are drawings and a detailed cost breakdown covering the increase in scope which will result from incorporating the proposed design changes. The suggested changes are as follows:

1. The container for the penlight batteries is to be changed so as to permit easy unit loading and replacement as shown in Figure 1. Positive non-slip contacts are to be provided for taking off power without generation of contact noise.
2. The amplifier Off-On switch at the back of the volume control is to be replaced by a subminiature DPDT toggle switch, a more dependable unit which provides a positive indication of the position to which it has been operated. This change eliminates the detent mechanism on the present switch. A smaller volume control knob and a knob on the motor Off-On switch are to be provided. These changes necessitate a complete new layout of the recorder case front panel.
3. The recorder case is to be redesigned as shown in Figure 2, and the mounting plate is to be made as shown in Figure 3 so as to permit wiring and testing of the drive motor and bias circuits prior to assembly in the case. This will provide a capstan-drive and recorder head assembly which will be accessible both for final test and for future maintenance of the unit. This feature is considered highly necessary in view of the inherent mechanical faults discovered in the switching and capstan-drive mechanisms of the government furnished portions of the recorder mechanism. These faults are evidenced in a variety of malfunctions which include motor power switching failure, loss of bias, uneven capstan drive, reel interlock switch failure, and centrifugal switch failure, any one of which renders the unit inoperative.

These proposed changes represent a change in scope and a change in direction of effort from the original work description and design information furnished by the contracting agency. Difficulties impossible to predict which were encountered during the performance of the work have made the proposed changes necessary.

To: [redacted]

-2-

6/14/57

50X1

These changes will affect 32 units remaining to be delivered on this work order. The units can be delivered twelve weeks after receipt of approval of the change.

Please transmit the above information and enclosures to the contracting agency.

[redacted]  
Project Engineer

50X1

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[redacted]  
Encls:(4)

1. Figure 1 - Battery Box
2. Figure 2 - Wire Recorder
3. Figure 3 - Support Plate
4. Cost Breakdown

C O P Y

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[ ]

**DETAILED COST ESTIMATE**  
ENG-25, Rev. B, 12/56

Bid Opening Date: 50X1

Prepared by: [ ]

Date Prepared: 6/16/57

Title W.O. #4 [ ] PROPOSED INCREASE IN SCOPE 50X1

Invitation No.	Item No.	Type of Contract <u>C/PFF</u>	Agency <u>US GOVT</u>	Sec. Class <u>NONE</u>
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Delivery: Specified \_\_\_\_\_

Delivery: Proposed 12 WEEKS FROM RECEIPT OF APPROVAL

DIRECT LABOR	TOTAL O. H. & Dir. LABOR ... \$ <u>5786.05</u>
Project Group ..... \$ <u>1341.80</u>	MATERIAL ..... \$
Drafting ..... \$ <u>1197.80</u>	CONSULTANTS ..... \$
Engineering Shops .. \$ <u>172.00</u>	SUBSISTENCE ..... \$
Technical Writing ... \$	TRAVEL ..... \$
Manufacturing ..... \$	PREM. PAY (*\$ ) \$
Quality Control ..... \$ <u>238.96</u>	OTHER COSTS ..... \$
	SECURITY ..... \$
TOTAL DIRECT LABOR ... \$ <u>2950.56</u>	TOTAL COSTS ..... \$ <u>5786.05</u>
OVERHEAD @ ... <u>96.1</u> ... \$ <u>2835.49</u>	FIXED FEE ..... \$ <u>462.88</u>
	PROFIT @ ..... \$
	TOTAL AMOUNT ..... \$ <u>6248.93</u>
QUANTITY _____	UNIT PRICE \$ _____

The following check list should be considered in preparing this bid. If necessary, attach supplementary sheets giving details.

GFE or GFM  
Capital equipment  
(incl. test equipt.)  
Spare Parts  
Drawings

Instruction Books  
Outside Packing Service  
Packing and Shipping  
Special Tools, Jigs, etc.  
Exceptions to the Spec.

Waivers of applicable spec.  
Progress and Final Reports  
Major Subcontracts Req'd.  
Field Engineering Services

CHIEF ENGINEER (Eng. Contracts) \_\_\_\_\_

ARL. DIV. MGR. (Prod. Contracts) \_\_\_\_\_

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Sheet \_\_\_\_\_ of \_\_\_\_\_

\* See Cost Column Other Side

	LCP	HOURS	RATE	COST		LCP	HOURS	RATE	COST
<b>PROJECT GROUP</b>					<b>MANUFACTURING (ARL DIV.)</b>				
Eng. Supervision	101	15	6.72	100.80	Shop Supervisors	204			
Project Engineer	102	30	5.67	167.10	Methods Engineer	207			
Senior Engineer	103	140	4.46	624.40	Sheet Metal	211			*
Engineer	104				Machinists	212			*
Project Planner	106				Sub-Assemblers	213			*
Junior Engineer	111			*	Final Assemblers	214			*
Technicians	112	200	1.97	394.00	Instr. Assemblers	215			*
Exped. & Eng. Aide	117	30	1.85	55.50	Manufacturing Asst	217			*
					Planners	221			
<b>DRAFTING</b>					Planning Asst	231			*
Designer & Super	105	300	3.07	921.00	Engineer	241			
Drafts & Detail	113	160	1.73	276.80	Design Draftsmen	242			
Dupl. Mach. Oper.	118			*	Engineering Asst	251			*
					Draftsmen & Dupl. Mach. Oper.	252			*
<b>ENGINEERING SHOPS</b>									
Supervisor	107								
Machinist	114			*	<b>QUALITY CONTROL</b>				
Sheet Metal & Paint Spray Oper	115	80	2.15	172.00	QC Supervisor	341	3	5.15	15.45
Tech & Tech Asst	116			*	Test Supervisor	342	3	4.00	12.00
					Engineer	344	8	3.32	26.56
					Inspection Super.	347	15	3.85	57.75
<b>TECHNICAL WRITING</b>					Test Assistant	351			*
Tech Wrtr & Super	108				Incoming Testers	352			*
Tech Writ Ass't	118			*	Incoming Insp.	353			*
					Shop Inspectors	354	30	2.45	73.50
<b>MATERIAL</b>					Assembly Insp.	356	30	1.79	53.70
Purchased Parts				\$					
Raw Material				\$					
Subcontracts				\$					
Other				\$					
<b>Total Material</b>				\$					

\*Subject to premium pay

Declassified in Part - Sanitized Copy Approved for Release 2013/08/15 : CIA-RDP78-03424A001300050010-3

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**W. WALLS HOSPITAL**

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● 2010 年 11 月 11 日

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SUPPORT PLATE  
FIGURE III

R2

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1997

REQ.		PART NO.		ITEM		DESCRIPTION		DATE		BY		REMARKS	
LIST OF MATERIAL													
PRECISION		MATERIAL		PLATE		SUPPORT PLATE FIGURE III							
INCHES		NO.											
REQ. PIN		CUT											
✓		APPR.											
						R2							
						SCALE						PAGE	

REC'D		PART NO.		DATE	
PRECIPITATION INCHES		SIGNATURE			DATE
RMS. PIN. ✓		WS.			
		COT.			
		APPR.			

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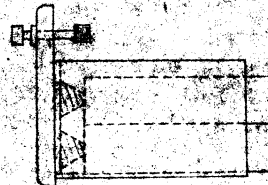
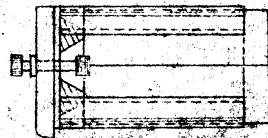
**APPLICATOR**

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